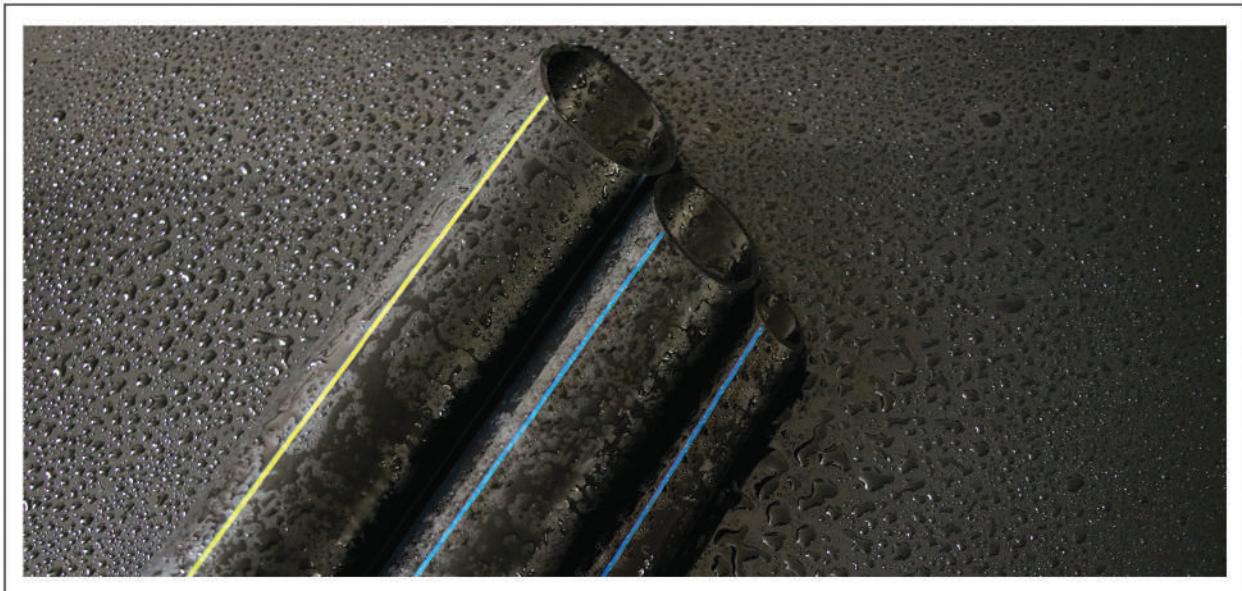




آبرسانان کرمان



polyethylene pipes manufacturing company





درباره ما :

شرکت آبرسانان کرمان در سال ۱۳۸۸ با هدف استفاده بهینه از منابع آب و اشتغال زایی برای تولید انواع لوله پلی اتیلن جهت مصرف در بخش‌های آبرسانی، گاز رسانی و کشاورزی در شهرک صنعتی رفسنجان واقع در استان کرمان با دارا بودن مدرن ترین خطوط تولید مجهز به سیستم‌های کنترل ضخامت اولتراسونیک و تغذیه گراویمتری روز دنیا با توانایی تولید سالیانه ۱۴۰۰۰ تن به بهره برداری رسید.

About Us

Abresanan Kerman Co. was established and came into operation in 2009 with the goal of making optimal use of water resources for producing different types of polyethylene pipes to be used in the water supply and gas supply and agricultural works in Rafsanjan Industrial Town located at Kerman Province.

This Co. possesses the most modern production Lines equipped with ultrasonic thickness control system and updated gravimetric feeding systems, and has the annual production capacity of 14000 tons of different types of polyethylene pipes.





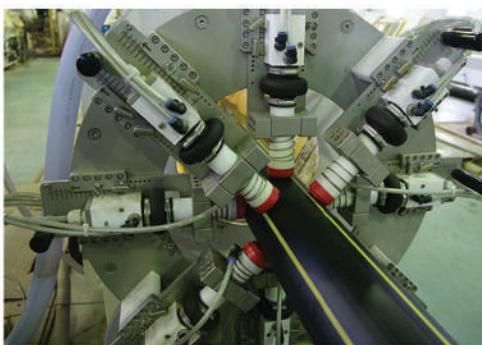
کیفیت ما :

کیفیت به عنوان اساسی ترین اصل سازمان و بزرگترین تعهد این شرکت به مشتریان می باشد. در روند تولید این کارخانه کیفیت مواد اولیه و محصول به صورت پیوسته توسط دستگاه های اتوماتیک و پرسنل متخصص و کارامد اندازه گیری می شود. این شرکت در راستای الزامات قانونی و مدیریتی مرتبط با محصول و نظام مدیریتی یکپارچه و رعایت اصول حفظ محیط زیست و ایجاد محیط کار ایمن موفق به اخذ استانداردهای جهانی ISO 9001-2015 , ISO 14001 , OHSAS 18001 و تأییدیه رتبه بندی از مدیریت آب و خاک جهاد کشاورزی با گرید A و شرکت ملی گاز ایران گردیده است.

Our Quality:

The quality is the most fundamental principle of the organization and the greatest commitment of this company to customers. Regarding the manufacturing process of the factory, the quality of raw materials and products is measured continuously by automatic systems and efficient and professional personnel.

In direction of legal and managerial obligations related to the product and managerial integrated system, consideration of principles of environmental protection and creation of a safe work place, the company has successfully taken ISO 9001-2015, ISO 14001, OHSAS 18001 standards, ranking confirmation from water & soli management of agricultural Jihad with grade A and Iranian national gas company .



PE100 Polyethylene Gas pipe availability

Metric Size ISIRI 11233-2		SDR Working pressure (bar)	SDR11 PN 16	SDR 13.6 PN 12.5	Pipe length(m) Coil/Straight	Dimension of Stripe		
(in)	(mm)					Width(mm)	Dpth(mm)	
3/4	25	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)	25 25.3 3 3.4 1.2 0.212	PN16		100(coil)	3-5	max 10% of Wall
1	32	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)	32 32.3 3 3.4 1.3 0.279	PN16		100(coil)	3-5	max 10% of Wall
2	63	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)	63 63.4 5.8 6.5 1.5 1.05	PN16 PN12.5	100(coil)	3-5	max 10% of Wall	
3	90	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)	90 90.6 8.2 9.2 1.8 2.12	PN16 PN12.5	50(coil)	5-10	max 10% of Wall	
4	110	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)		110 110.7 8.1 9.1 2.2 2.62	50(coil) or 12(straight)	5-10	max 10% of Wall	
5	125	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)		125 125.8 9.2 10.3 2.5 3.37	12(straight)	5-10	max 10% of Wall	
6	160	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)		160 161 11.8 13.1 3.2 5.5	12(straight)	5-10	max 10% of Wall	
8	200	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)		200 201.2 14.7 16.3 4 8.56	12(straight)	5-12	max 10% of Wall	
	225	min O.D.(mm) max O.D.(mm) min Wall (mm) max Wall (mm) max Ovality (mm) Weight/m (kg)		225 226.4 16.6 18.4 4.5 10.9	12(straight)	5-12	max 10% of Wall	

(حق چاپ محفوظ است)

PE80 Polyethylene pipe availability

Metric Size ISO 14427-2 - DIN 8074													
Size (in)	Series SDR (mm)	S 20 SDR 41 PN 3.2	S 16 SDR 33 PN 4	S 12.5 SDR 26 PN 5	S 10 SDR 21 PN 6	S 8 SDR 17 PN 8	S 6.3 SDR 13.6 PN 10	S 5 SDR 11 PN 12.5	S 4 SDR 9 PN 16	S 3.2 SDR 7.4 PN 20	S 2.5 SDR 6 PN 25		
1/2 20	O.D. (mm) Wall (mm) Weight/m (kg)									20	20	20	
3/4 25	O.D. (mm) Wall (mm) Weight/m (kg)								2	2.3	3	3.4	0.18
1 32	O.D. (mm) Wall (mm) Weight/m (kg)								0.117	0.133	0.162	0.25	
1 1/4 40	O.D. (mm) Wall (mm) Weight/m (kg)								25	25	25	3.5	
1 1/2 50	O.D. (mm) Wall (mm) Weight/m (kg)	50 1.8 0.287	50 2 0.314	50 2.4 0.374	50 3 0.453	50 3.7 0.549	50 4.6 0.666	50 5.6 0.788	32 3 0.279	32 3 0.328	32 4.4 0.453	32 5.4 0.453	
2 63	O.D. (mm) Wall (mm) Weight/m (kg)	63 1.8 0.364	63 2 0.399	63 2.5 0.494	63 3 0.58	63 3.8 0.721	63 4.7 0.873	63 5.8 1.05	63 6.8 1.26	63 7.1 1.47	63 8.6 1.47	63 10.5 1.73	
2 1/2 75	O.D. (mm) Wall (mm) Weight/m (kg)	75 2 0.457	75 2.3 0.551	75 2.9 0.675	75 3.6 0.828	75 4.5 1.02	75 5.6 1.24	75 6.8 1.47	75 8.4 1.76	75 10.3 2.09	75 12.5 2.44	75 14.2 2.44	
3 90	O.D. (mm) Wall (mm) Weight/m (kg)	90 2.2 0.64	90 2.8 0.792	90 3.5 0.978	90 4.3 1.18	90 5.4 1.43	90 6.7 1.77	90 8.2 2.17	90 10.1 2.62	90 12.3 3.14	90 14.1 3.78	90 15.1 4.49	
4 110	O.D. (mm) Wall (mm) Weight/m (kg)	110 2.7 0.942	110 3.4 1.18	110 4.2 1.43	110 5.3 1.77	110 6.6 2.17	110 8.1 2.62	110 10 3.14	110 12.3 3.78	110 14.1 4.49	110 15.1 5.24	110 18.3 5.24	
5 125	O.D. (mm) Wall (mm) Weight/m (kg)	125 3.1 1.24	125 3.9 1.51	125 4.8 1.84	125 6 2.27	125 7.4 2.76	125 9.2 3.37	125 11.4 4.08	125 14 4.87	125 17.1 5.77	125 20.8 6.75	125 24 6.75	
6 140	O.D. (mm) Wall (mm) Weight/m (kg)	140 3.5 1.54	140 4.3 1.88	140 5.4 2.32	140 6.7 2.83	140 8.3 3.46	140 10.3 4.22	140 12.7 5.08	140 15.7 6.11	140 19.2 7.25	140 23.3 8.47	140 27 8.47	
6 160	O.D. (mm) Wall (mm) Weight/m (kg)	160 4 2	160 4.9 2.42	160 6.2 3.04	160 7.7 3.72	160 9.5 4.52	160 11.8 5.5	160 14.6 6.67	160 17.9 7.96	160 21.9 9.44	160 26.6 11	160 30.8 11	
8 180	O.D. (mm) Wall (mm) Weight/m (kg)	180 4.4 2.49	180 5.5 3.07	180 6.9 3.79	180 8.6 4.67	180 10.7 5.71	180 13.3 6.98	180 16.4 8.42	180 20.1 10.1	180 24.6 11.9	180 29.9 14	180 33.2 14	
8 200	O.D. (mm) Wall (mm) Weight/m (kg)	200 4.9 3.05	200 6.2 3.84	200 7.7 4.69	200 9.6 5.78	200 11.9 7.05	200 14.7 8.56	200 18.2 10.4	200 22.4 12.4	200 27.4 14.8	200 33.2 17.2	200 37.4 17.2	
8 225	O.D. (mm) Wall (mm) Weight/m (kg)	225 5.5 3.86	225 6.9 4.77	225 8.6 5.89	225 10.8 7.3	225 13.4 8.93	225 16.6 10.9	225 20.5 13.1	225 25.2 15.8	225 30.8 18.6	225 37.4 21.8	225 41.5 27	
10 250	O.D. (mm) Wall (mm) Weight/m (kg)	250 6.2 4.83	250 7.7 5.92	250 9.6 7.3	250 11.9 8.93	250 14.8 11	250 18.4 13.4	250 22.7 16.2	250 27.9 19.4	250 34.2 23	250 41.5 27	250 46.5 33.8	
10 280	O.D. (mm) Wall (mm) Weight/m (kg)	280 6.9 5.98	280 8.6 7.4	280 10.7 9.1	280 13.4 11.3	280 16.6 13.7	280 20.6 16.8	280 25.4 20.3	280 31.3 24.3	280 38.3 28.9	280 46.5 33.8	280 52.3 33.8	
12 315	O.D. (mm) Wall (mm) Weight/m (kg)	315 7.7 7.52	315 9.7 9.37	315 12.1 11.6	315 15 14.2	315 18.7 17.4	315 23.2 21.2	315 28.6 25.6	315 35.2 30.8	315 43.1 36.5	315 52.3 42.7	315 59 42.7	
12 355	O.D. (mm) Wall (mm) Weight/m (kg)	355 8.7 9.55	355 10.9 11.9	355 13.6 14.6	355 16.9 22.1	355 21.1 22.1	355 32.2 26.9	355 39.7 32.5	355 48.5 39.1	355 59 46.3	355 64.3 54.3	355 79 54.3	
16 400	O.D. (mm) Wall (mm) Weight/m (kg)	400 9.8 12.1	400 12.3 15.1	400 15.3 18.6	400 19.1 22.9	400 23.7 28	400 29.4 34.1	400 36.3 41.3	400 44.7 41.3	400 54.7 58.8	400 61.5 74.4	400 66.5 74.4	
16 450	O.D. (mm) Wall (mm) Weight/m (kg)	450 11 15.3	450 13.8 19	450 17.2 23.5	450 21.5 28.9	450 26.7 35.4	450 33.1 43.2	450 40.9 52.3	450 50.3 62.7	450 59 74.4	450 61.5 74.4	450 66.5 74.4	
20 500	O.D. (mm) Wall (mm) Weight/m (kg)	500 12.3 19	500 15.3 23.4	500 19.1 28.9	500 23.9 35.7	500 29.7 43.8	500 36.8 53.3	500 45.4 64.5	500 55.8 77.3	500 68.3 91.8	500 68.3 91.8	500 68.9 91.8	
20 560	O.D. (mm) Wall (mm) Weight/m (kg)	560 13.7 23.7	560 17.2 29.4	560 21.4 36.2	560 26.7 44.7	560 33.2 54.8	560 41.2 66.9	560 50.8 80.8	560 62.5 97	560 72.5 97	560 74.4 97	560 79 97	
24 630	O.D. (mm) Wall (mm) Weight/m (kg)	630 15.4 29.9	630 19.3 37.1	630 24.1 45.9	630 30 56.4	630 37.4 69.4	630 46.3 84.6	630 55.8 84.6	630 64.5 102	630 70.3 122.5	630 70.3 122.5	630 77.3 122.5	

(حق چاپ محفوظ است)

PE100 Polyethylene pipe availability

Metric Size INSO 14427-2 - DIN 8074

Size (in) (mm)	Series SDR Working Pressure	S 20 SDR 41 PN 4	S 16 SDR 33 PN 5	S 12.5 SDR 26 PN 6	S 10 SDR 21 PN 8	S 8 SDR 17 PN 10	S 6.3 SDR 13.6 PN 12.5	S 5 SDR 11 PN 16	S 4 SDR 9 PN 20	S 3.2 SDR 7.4 PN 25
1/2 20	O.D. (mm) Wall (mm) Weight/m (kg)								20 2 0.117	20 2.3 0.133
3/4 25	O.D. (mm) Wall (mm) Weight/m (kg)							25 2 0.149	25 2.3 0.212	25 3.5 0.24
1 32	O.D. (mm) Wall (mm) Weight/m (kg)							32 2 0.196	32 3 0.279	32 3.6 0.328
1 1/4 40	O.D. (mm) Wall (mm) Weight/m (kg)							40 2 0.248	40 3 0.356	40 4.5 0.509
1 1/2 50	O.D. (mm) Wall (mm) Weight/m (kg)	50 1.8 0.287	50 2 0.314	50 2.4 0.374	50 2 0.296	50 3 0.453	50 3.7 0.549	50 4.6 0.666	50 5.6 0.788	50 6.9 0.936
2 63	O.D. (mm) Wall (mm) Weight/m (kg)	63 1.8 0.364	63 2 0.399	63 2.5 0.494	63 3 0.58	63 3.8 0.721	63 4.7 0.873	63 5.8 1.05	63 7.1 1.26	63 8.6 1.47
2 1/2 75	O.D. (mm) Wall (mm) Weight/m (kg)	75 2 0.457	75 2.3 0.551	75 2.9 0.675	75 3.6 0.828	75 4.5 1.02	75 5.6 1.24	75 6.8 1.47	75 8.4 1.76	75 10.3 2.09
3 90	O.D. (mm) Wall (mm) Weight/m (kg)	90 2.2 0.64	90 2.8 0.792	90 3.5 0.98	90 4.3 1.18	90 5.4 1.46	90 6.7 1.77	90 8.2 2.12	90 10.1 2.54	90 12.3 3
4 110	O.D. (mm) Wall (mm) Weight/m (kg)	110 2.7 0.942	110 3.4 1.18	110 4.2 1.43	110 5.3 1.77	110 6.6 2.17	110 8.1 2.62	110 10 3.14	110 12.3 3.78	110 15.1 4.49
5 125	O.D. (mm) Wall (mm) Weight/m (kg)	125 3.1 1.24	125 3.9 1.51	125 4.8 1.84	125 6 2.27	125 7.4 2.76	125 9.2 3.37	125 11.4 4.08	125 14 4.87	125 17.1 5.77
6 140	O.D. (mm) Wall (mm) Weight/m (kg)	140 3.5 1.54	140 4.3 1.88	140 5.4 2.32	140 6.7 2.83	140 8.3 3.46	140 10.3 4.22	140 12.7 5.08	140 15.7 6.11	140 19.2 7.25
6 160	O.D. (mm) Wall (mm) Weight/m (kg)	160 4 2	160 4.9 2.42	160 6.2 3.04	160 7.7 3.72	160 9.5 4.52	160 11.8 5.5	160 14.6 6.67	160 17.9 7.96	160 21.9 9.44
6 180	O.D. (mm) Wall (mm) Weight/m (kg)	180 4.4 2.49	180 5.5 3.07	180 6.9 3.79	180 8.6 4.67	180 10.7 5.71	180 13.3 6.98	180 16.4 8.42	180 20.1 10.1	180 24.6 11.9
8 200	O.D. (mm) Wall (mm) Weight/m (kg)	200 4.9 3.05	200 6.2 3.84	200 7.7 4.69	200 9.6 5.78	200 11.9 7.05	200 14.7 8.56	200 18.2 10.4	200 22.4 12.4	200 27.4 14.8
8 225	O.D. (mm) Wall (mm) Weight/m (kg)	225 5.5 3.86	225 6.9 4.77	225 8.6 5.89	225 10.8 7.3	225 13.4 8.93	225 16.6 10.9	225 20.5 13.1	225 25.2 15.8	225 30.8 18.6
10 250	O.D. (mm) Wall (mm) Weight/m (kg)	250 6.2 4.83	250 7.7 5.92	250 9.6 7.3	250 11.9 8.93	250 14.8 11	250 18.4 13.4	250 22.7 16.2	250 27.9 19.4	250 34.2 23
10 280	O.D. (mm) Wall (mm) Weight/m (kg)	280 6.9 5.98	280 8.6 7.4	280 10.7 9.1	280 13.4 11.3	280 16.6 13.7	280 20.6 16.8	280 25.4 20.3	280 31.3 24.3	280 38.3 28.9
12 315	O.D. (mm) Wall (mm) Weight/m (kg)	315 7.7 7.51	315 9.7 9.37	315 12.1 11.6	315 15 14.2	315 18.7 17.4	315 23.2 21.2	315 28.6 25.6	315 35.2 30.8	315 43.1 36.5
12 355	O.D. (mm) Wall (mm) Weight/m (kg)	355 8.7 9.55	355 10.9 11.9	355 13.6 14.6	355 16.9 18	355 21.1 22.1	355 26.1 26.9	355 32.2 32.5	355 39.7 39.1	355 48.5 46.3
16 400	O.D. (mm) Wall (mm) Weight/m (kg)	400 9.8 12.1	400 12.3 15.1	400 15.3 18.6	400 19.1 22.9	400 23.7 28	400 29.4 34.1	400 36.3 41.3	400 44.7 49.6	400 54.7 58.8
16 450	O.D. (mm) Wall (mm) Weight/m (kg)	450 11 15.3	450 13.8 19	450 17.2 23.5	450 21.5 28.9	450 26.7 35.4	450 33.1 43.2	450 40.9 52.3	450 50.3 62.7	450 61.5 74.4
20 500	O.D. (mm) Wall (mm) Weight/m (kg)	500 12.3 19	500 15.3 23.4	500 19.1 28.9	500 23.9 35.5	500 29.7 43.8	500 36.8 53.3	500 45.4 64.5	500 55.8 77.3	500 68.3 91.8
20 560	O.D. (mm) Wall (mm) Weight/m (kg)	560 13.7 23.6	560 17.2 29.4	560 21.4 36.2	560 26.7 44.7	560 33.2 54.8	560 41.2 66.9	560 50.8 80.8	560 62.5 97	560 66.3 122.5
24 630	O.D. (mm) Wall (mm) Weight/m (kg)	630 15.4 29.9	630 19.3 37.1	630 24.1 45.9	630 30 56.4	630 37.4 69.4	630 46.3 84.6	630 57.2 102	630 70.3 122.5	630 80.0 122.5

(حق چاپ محفوظ است)

PE40 Polyethylene pipe availability

Metric Size INSO 7607							
Size (in)	Series SDR	S 12.5 SDR 26 Working Pressure (mm)	S 10 SDR 21 PN 2.5	S 8 SDR 17 PN 4	S 6.3 SDR 13.6 PN 5	S 5 SDR 11 PN 6	S 4 SDR 9 PN 8
12	O.D. (mm)					12	12
	Wall (mm)					1.1	1.4
	Weight/m (g)					41	49
16	O.D. (mm)			16	16	16	16
	Wall (mm)			1	1.2	1.5	1.8
	Weight/m (g)			52	60	71	82
1/2 20	O.D. (mm)	20	20	20	20	20	20
	Wall (mm)	1	1.2	1.5	1.5	1.9	2.3
	Weight/m (g)	65	75	90	112	130	
3/4 25	O.D. (mm)	25	25	25	25	25	25
	Wall (mm)	1	1.2	1.5	1.9	2.3	2.8
	Weight/m (g)	82	95	115	143	167	196
1 32	O.D. (mm)	32	32	32	32	32	32
	Wall (mm)	1.3	1.6	1.9	2.4	2.9	3.6
	Weight/m (g)	132	157	182	226	266	321

PE32 Polyethylene pipe availability

Metric Size INSO 7607							
Size (in)	Series SDR	S 12.5 SDR 26 Working Pressure (mm)	S 10 SDR 21 PN 2.5	S 8 SDR 17 PN 3.2	S 6.3 SDR 13.6 PN 4	S 5 SDR 11 PN 5	S 4 SDR 9 PN 6
12	O.D. (mm)					12	12
	Wall (mm)					1.1	1.4
	Weight/m (g)					41	49
16	O.D. (mm)			16	16	16	16
	Wall (mm)			1	1.2	1.5	1.8
	Weight/m (g)			52	60	71	82
1/2 20	O.D. (mm)	20	20	20	20	20	20
	Wall (mm)	1	1.2	1.5	1.5	1.9	2.3
	Weight/m (g)	65	75	90	112	130	
3/4 25	O.D. (mm)	25	25	25	25	25	25
	Wall (mm)	1.2	1.5	1.9	2.3	2.3	2.8
	Weight/m (g)	95	115	143	167	167	196
1 32	O.D. (mm)	32	32	32	32	32	32
	Wall (mm)	1.6	1.9	2.4	2.9	2.9	3.6
	Weight/m (g)	157	182	226	266	266	321

(حق چاپ محفوظ است)



آزمایشگاه :

آزمایشگاه قلب تپنده مجموعه ماست.

این شرکت دارای پروانه های استاندارد تولید لوله های پلی اتیلن با مصارف آبرسانی INSO 14427 و آبیاری INSO 7607 و همچنین استاندارد تشویقی لوله های گازرسانی INSO 11233 از سازمان ملی استاندارد ایران می باشد و همچنین موفق به دریافت گواهینامه صلاحیت آزمایشگاه همکارکشوری ISO 17025 از مرکز ملی تأیید صلاحیت ایران شده است.

Laboratory:

The laboratory is the beating heart of our organization.

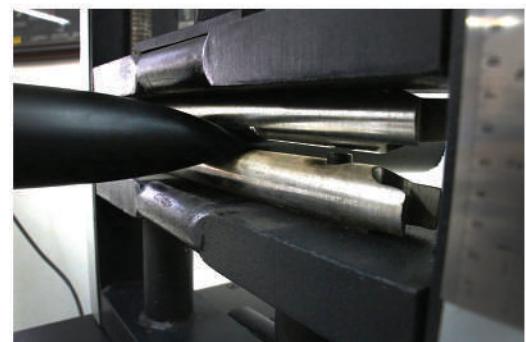
The company has standard Licenses of INSO 14427 for production of polyethylene tubes With water consumption, INSO 7607 for irrigation as well as incentive standard of INSO 11233 for gas delivery from national standard organization of iran.

Also, it has successfully taken Laboratory qualification certification of ISO 17025 from national accreditation center of Iran as the qualified Collaborative laboratory of national standard in the country.



TYPICAL PROPERTY**SPECIFICATION RANGES**

Tensile	≥ 350
Method ISO 6259-3	
Unite(%)	
Heat Reversion	≤ 3
Method ISO2505	
Unite(%)	
MFR	≤ 0.2
Method ISIRI 6980	
Unite(gr/10min)	
Carbon block content	2.25 ± 0.25
Method ISO6964	
Unite(%)	
OIT	≥ 20
Method ISIRI 71896-6	
Unite(min)	
Carbon black dispersion	≤ 3
Method ISO18553	
Unite(grade)	



TYPICAL PROPERTY	SPECIFICATION RANGES
Density Method ISIRI7090-1 Unite (gr/cm ³)	≥0.941
Volatile matter content Method EN 12099 Unite (mgr/kg)	≥350
Hydrostatic Pressure Method ISIRI 12181 Unite (bar)	accordance with standard Tables
Squeeze-off Method EN 12106 Unite (bar)	accordance with standard Tables
Measurement of Dimension Method ISIRI 2412 Unite (mm)	accordance with standard Tables
ESCR Method ISIRI 2412 Unite (%)	≤10



کیفیت شعار مانیست سریا به ماست

اُفتخار دیروز و اعتبار فردای ماست



آبرسانان کرمان



- آدرس کارخانه: رفسنجان، کیلومتر ۵ جاده کرمان، شهرک صنعتی شماره ۱، خیابان ۳، خیابان ۴

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- آدرس دفتر کرمان: برج هزارویکش، واحد ۶۰۲

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